



Assembly Requirements:

Batteries **must** be installed in the positive and negative configuration shown in this illustration. Each battery should be spaced 2 cm (.8") apart and supplied copper bus bars used between cells as shown. Torque all cable connections appropriately.

COMPONENTS:		QUANTITY
6	Output Copper Bar 11cm(4.3") x 8cm(3.15") x .5cm(.2")	2
5	Soft Connect Line 30cm(11.8") x 9.5cm(3.75")	6
4	Bolt (M8 x 25mm)	96
3	Connect Copper Bar 12cm(4.7") x 2.5cm(.98") x .5cm(.2")	40
2	Rolls S2-1295GEL Battery	24
1	Battery Assembly Rack (Steel) 147cm(57.9") x 67cm(26.4") x 7.7cm(13")	2

