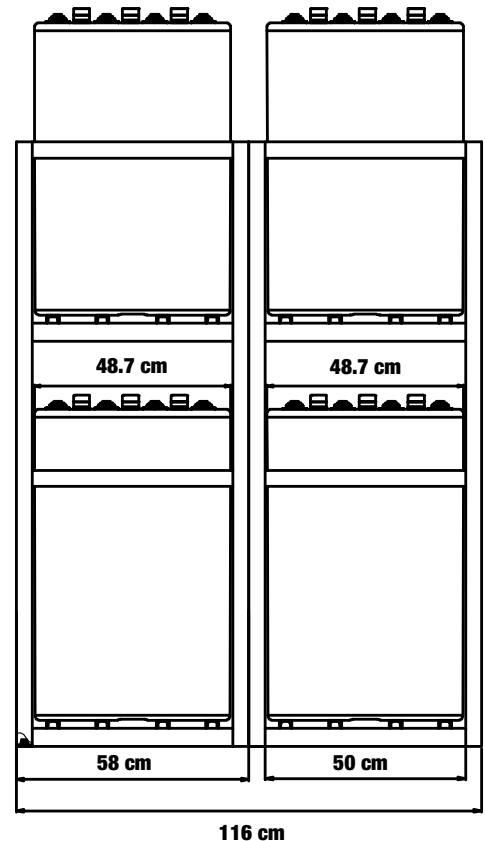
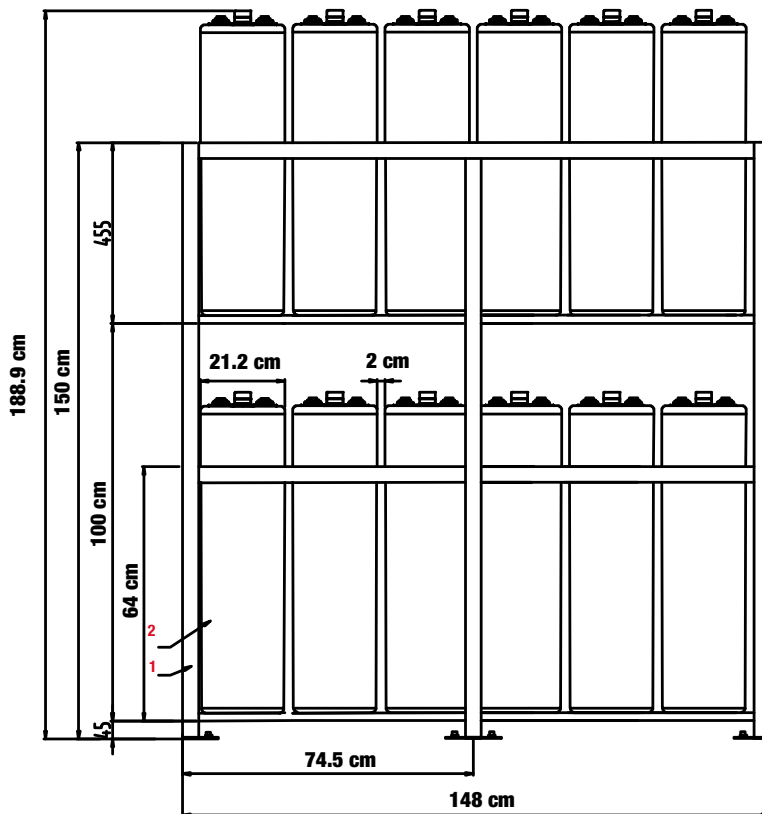


COMPONENTS:		QUANTITY
7	Output Copper Bar 22cm x 8cm x .5cm	2
6	Soft Connect Line 120cm x 7cm	6
5	Soft Connect Line 80cm x 7cm	3
4	Bolt (M8 x 25mm)	160
3	Connect Copper Bar 12cm(4.8") x 2.5cm(.98") x .5cm(.2")	60
2	Rolls S2-2140GEL Battery	24
1	Battery Assembly Rack (Steel) 148cm x 50cm x 150cm	2

Assembly Requirements:

Batteries **must** be installed in the positive and negative configuration shown in this illustration. Each battery should be spaced 2 cm (3/4") apart and supplied copper bus bars used between cells as shown. Torque all cable connections appropriately.



1.0	ROLLS S2-2140GEL 48V RACKING SYSTEM (2 TIER 2 ROW)	48V/S2-2140GEL 2-TIER	12-08-2015	WWW.ROLLSBATTERY.COM EMAIL: SALES@ROLLSBATTERY.COM PHONE: 1.800.681.9914
REV	DESCRIPTION	DRAWING	DATE	