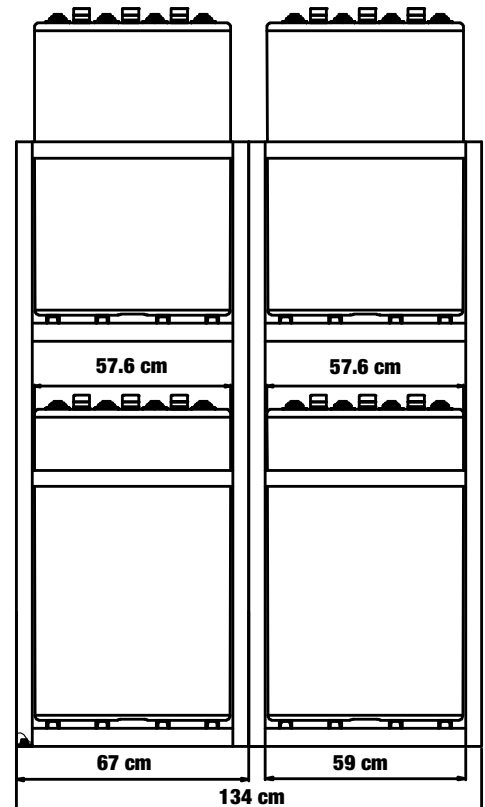
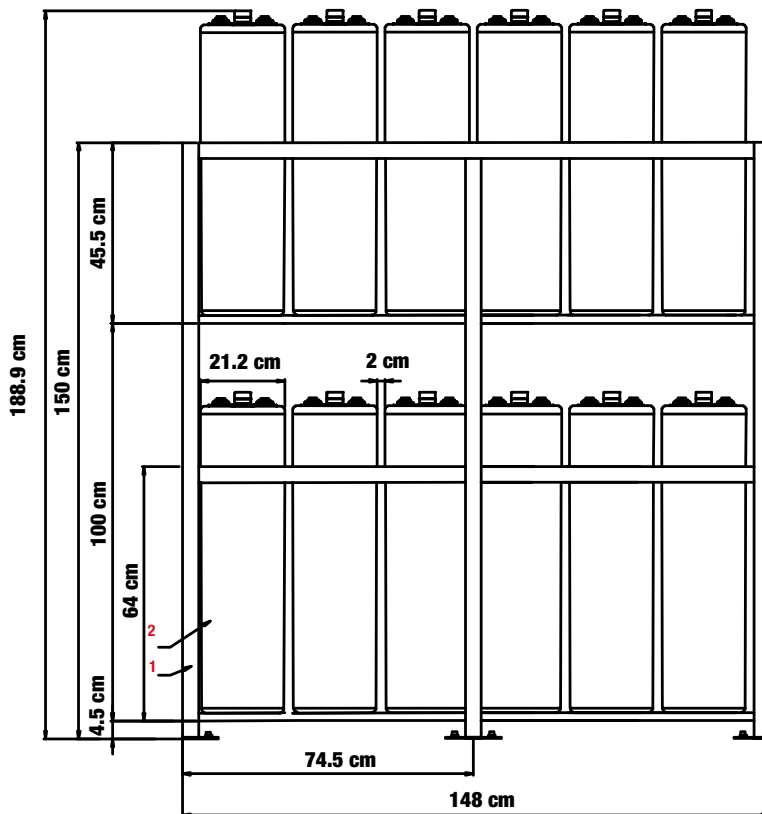


COMPONENTS:		QUANTITY
7	Output Copper Bar 42cm x 8cm x .5cm	2
6	Soft Connect Line 120cm x 9.5cm	8
5	Soft Connect Line 95cm x 9.5cm	4
4	Bolt (M8 x 25mm)	200
3	Connect Copper Bar 12cm(4.8") x 2.5cm(.98") x .5cm(.2")	80
2	Rolls S2-2140GEL Battery	24
1	Battery Assembly Rack 14.8cm x 67cm x 150cm	2

Assembly Requirements:

Batteries **must** be installed in the positive and negative configuration shown in this illustration. Each battery should be spaced 2 cm (3/4") apart and supplied copper bus bars used between cells as shown. Torque all cable connections appropriately.



REV	DESCRIPTION	DRAWING	DATE	WWW.ROLLSBATTERY.COM EMAIL: SALES@ROLLSBATTERY.COM PHONE: 1.800.681.9914
I.0	ROLLS S2-3220GEL 48V RACKING SYSTEM (2 TIER 2 ROW)	48V/S2-3220GEL 2-TIER	12-08-2015	