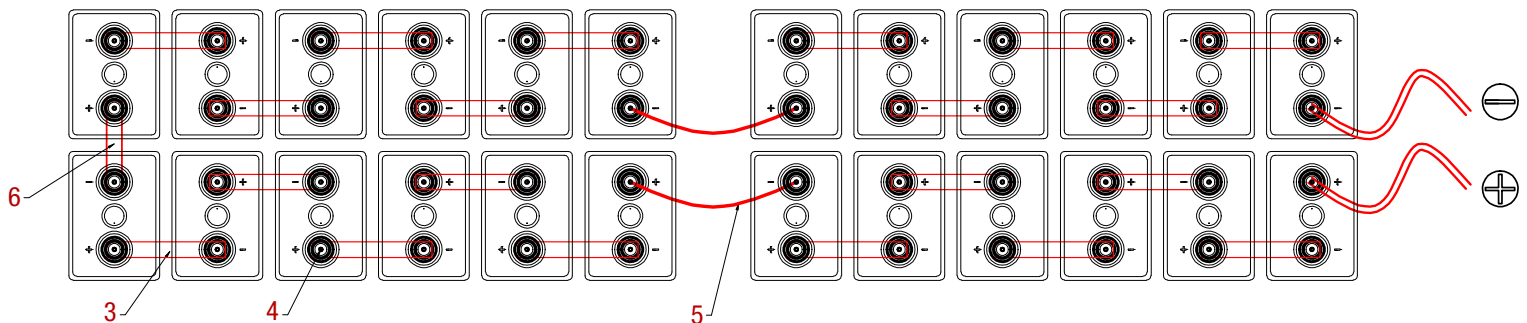


Assembly Requirements:

Batteries **must** be installed in the positive and negative configuration shown in this illustration. Each battery should be spaced 2 cm (.8") apart and supplied copper bus bars used between cells as shown. Torque all cable connections appropriately.

| COMPONENTS: | | QUANTITY |
|-------------|--|----------|
| 6 | Connect Copper Bar 12cm(4.7") x 2.5cm(.98") x .5cm(.2") | 1 |
| 5 | Soft Connect Line 30cm(11.8") x 9.5cm(3.75") | 2 |
| 4 | Bolt (M8 x 25mm) | 48 |
| 3 | Connect Copper Bar 16.5cm(6.5") x 2.5cm(.98") x .5cm(.2") | 20 |
| 2 | Rolls S2-640GEL Battery | 24 |
| 1 | Battery Assembly Rack (Steel) 107cm(42.1") x 53cm(20.9") x 18cm(7.1") | 2 |



| REV | DESCRIPTION | DRAWING | DATE | WWW.ROLLSBATTERY.COM EMAIL: SALES@ROLLSBATTERY.COM PHONE: 1.800.681.9914 |
|-----|------------------------------------|--------------------|------------|--|
| 1.0 | ROLLS S2-640GEL 48V RACKING SYSTEM | 48V/S2-640GEL RACK | 02-23-2016 | |