

Rolls Series 4000

Flooded lead-acid batteries subject to test methods of IEC 61427-1:2013

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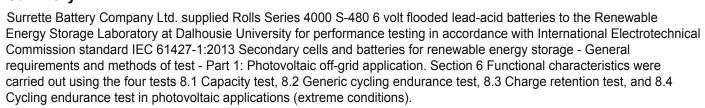
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Date: 29 April 2018





The battery/cell samples were prepared and accurate measurement instruments were used in accordance with Section 7 General test conditions. Test parameters were applied in accordance with Rolls Series 4000 S-480 IEC specification sheet that lists 10 hour discharge capacity of 286 Ah when discharged to 1.75 volts-per-cell in an ambient temperature of 20 °C.

Results:

- **8.1: Capacity test.** Battery discharged at 10 hour rate delivered 1st cycle temperature-corrected capacity of 311 Ah which is greater than 95% of the specification value equal to 271 Ah, and 5th cycle temperature-corrected capacity of 296 Ah which is greater than the specification value of 286 Ah. **PASSED**.
- **8.2:** Generic cycling endurance test. Battery discharged at 10 hour rate, following three General Endurance Units (150 total cycles) delivered temperature-corrected capacity of 234 Ah which is greater than 80% of the specification value equal to 229 Ah. PASSED.
- **8.3: Charge retention test.** Battery discharged at 10 hour rate after standing open circuit for 90 days delivered a retained temperature-corrected capacity of 269 Ah which equals a charge retained of 94%. (There is no declaration of pass or fail required for this test).
- **8.4: Cycling endurance test in photovoltaic applications (extreme conditions).** Battery completed 4 aggregate phase A+B cycle sequences, after which the discharge at the 10 hour rate delivered temperature-corrected capacity of 223 Ah which is less than 80% of the specification value equal to 229 Ah. **PASSED**.

Each 2 volt and 6 volt L-16 model in Rolls Series 4000 product line is constructed with identical internal components and is assembled with a varying number of positive and negative plates of the same type. As such, the results of this IEC 61427-1:2013 testing are consistent and apply to all Series 4000 2 volt and 6 volt L-16 models. Includes: Rolls S2 L16, S2 L16-HC, S2 L16-SC, S6 L16, S6 L16-HC, S6 L16-SC



